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WANO MANUAL

MN | 01

January 2018

Operating Experience Sub-Programme

Revision 8

GENERAL DISTRIBUTION

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APPLICABILITY**THIS WANO MANUAL APPLIES TO ALL REACTOR TYPES****GENERAL DISTRIBUTION**

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Revision History

Author	Date	Reviewer	Approval
Samvel Ghazaryan	30 November 2014	Riccardo Chiarelli	Jo Byttebier
Reason for Changes: this is revision 6 of the reference manual. This revision incorporates suggestions and comments from all regional centres on the OE Reference Manual.			
R. Chiarelli, B. Alvarez	22 March 2016	Riccardo Chiarelli	Kris Mertens
Reason for Changes: this is revision 7 of the reference manual. This revision incorporates suggestions and comments from all regional centres on the OE Reference Manual. Main changes include additional reporting and significance criteria for units under construction and in decommissioning. In addition, significance criteria for units in operations have been amended for further clarification. Finally, the confidentiality classification has been changed to 'general distribution'.			
PACT	15 December 2017	Riccardo Chiarelli	Kris Mertens
Reason for Changes: this is revision 8 of the reference manual. This revision incorporates suggestions and comments from all regional centres on the OE Reference Manual. Main changes include a clarification of the significance level for the events that need to be reported to WANO.			

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Operating Experience Sub-Programme

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Purpose and Reference

- The purpose of this manual is to provide a ready reference and assistance to those personnel involved in reporting events to WANO. This manual is available electronically on the WANO website.
- The WANO Programme Guideline WPG 02, *Operating Experience*, provides overall policy and guidance for this programme.

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1. Criteria for Event Reporting

PROBLEMS IN FINDING EXACT CRITERIA TO MATCH THE BELOW CATEGORIES SHOULD NOT PREVENT REPORTING EVENTS INVOLVING STATION SAFETY OR RELIABILITY THAT, DUE TO THEIR CAUSES OR CONSEQUENCES, ARE JUDGED BY A MEMBER TO BE OF INTEREST TO OTHER MEMBERS.

MEMBERS ARE ENCOURAGED TO ATTACH APPARENT OR ROOT CAUSE ANALYSES IN THE EVENT REPORT. WHEN APPLICABLE, INCLUDE DETAILS ABOUT AFFECTED EQUIPMENT, COMPONENT AND SUB-COMPONENT. OTHER MEMBERS COULD LEARN AND BENEFIT FROM THAT INFORMATION.

IF THERE IS UNCERTAINTY WHETHER OR NOT AN EVENT MEETS THE REPORTING CRITERIA, THE EVENT SHOULD BE REPORTED.

The following categories and criteria with links to four levels of significance are established to help determine what events members should report to WANO as part of the information exchanged in the operating experience sub-programme. The highest priority should be given to reporting all Significant and Noteworthy events. Reporting of Trending events should be the next priority followed by other events which have the least priority.

Unusual station transients or events

Significant events

A change to station or unit operating conditions resulted in or involved any of the following:

1. An automatic or manual reactor scram was required, and the need for operation of one or more safety systems existed, such as emergency core cooling, primary loop overpressure protection or the extended use of emergency electrical power systems.
2. The ability to remove decay heat from the reactor or spent fuel pool was lost, such as during a loss of electrical power or decay heat removal capabilities; and restoring capabilities were challenged.
3. Unusual actions were needed to manage the event because the necessary actions were not specified in abnormal or emergency operating procedures, or because the situation was misdiagnosed by the operators.
4. The transient inhibited the ability of personnel to control or reduce the severity of the event or its consequences. It evolved in a way that was different from the safety analysis or not adequately covered by the operating procedures which affected proper control of safety functions and/or included multiple safety-related equipment malfunctions and/or involved conditions that severely inhibited the personnel's actions to reduce the severity of the event.

5. A reactivity control event resulted in the reactor reaching or exceeding 103% of the rated power by technical specifications.
6. Events such as a failure of two or more redundant components, fundamental misunderstanding of performance or safety requirements, or non-conservative decisions that reduced nuclear safety margin.

Noteworthy events

7. An event with the potential for loss of reactivity control due to failure to monitor or control core or stored nuclear fuel.
8. An event resulted in the reactor reaching or exceeding 102% of the rated power by technical specifications.
9. Complete loss of offsite power in a situation when both the main and auxiliary offsite power supplies are required.
10. The ability to remove decay heat from the reactor or spent fuel pool was lost, such loss of required train of decay heat removal capability. If the cooling water temperature increases more than 10°C, the event could be considered Significant.
11. Substantive deficiencies in design, analysis, operation, maintenance, testing, procedures or training which has the potential to lead to a significant event.

Trending events

12. An automatic or manual reactor scram was required, including scrams during start-up or shutdown, whether the reactor is critical or not when all rods were not fully inserted in the core. Do not report reactor scrams that are required by normal shutdown or test procedures.
13. An unplanned reactor shutdown regardless of the power level when the event occurs. For example, a component malfunction during start-up results in the reactor having to be shut down.
14. A turbine generator trip, automatic or manual, required because of entry into an abnormal or emergency operating procedure. Do not report turbine generator trips that are required by normal shutdown or test procedures.
15. An event that causes an unplanned reactor or turbine power decrease of 10% or more. Do not report power changes required for load following or testing, such as turbine valve movement testing or requests to reduce or increase power by the grid operator, unless extenuating or unusual circumstances result from the action.
16. An event that results in an outage being extended for 48 hours or greater due to identified deficiencies in design, maintenance or testing that may result in challenges to nuclear, industrial or radiological safety, reduced safety margin(s) or station reliability.
17. An unplanned loss of production equivalent to one day or more of full power operation.
18. An event that results in an unexpected increase in reactor power.
19. An event that results in unplanned entry into a limiting condition of operation or its equivalent.
20. An event that causes an emergency diesel generator or gas turbine used to provide emergency power to become inoperable or unavailable, without any further consequence.

21. An event that results in entry into emergency operating procedure.
22. An event that results in unplanned partial loss of offsite power with no extenuating circumstances.
23. Intentional and unintentional breach of technical specifications that are required to be reported to the regulator.
24. Potential blockage or fouling of safety-related cooling systems when materials smaller than the intake screen mesh size enter plant systems.
25. Shortfalls in activities with significant risks such as event classifications, timely notifications and protective action recommendations.
26. Fire events that result in visible flaming, evidence of prior flaming, or charring. Events that only involved overheating, steam leaks, smouldering receptacle cans, or unfounded odours are not required to be reported as fire events.
27. Fire events that involve the use of manual fire suppression activities or valid activation of an automatic fire suppression system. False or spurious actuations or alarms do not require reporting as fire events.
28. Fire events that involve arcing or arc flash that cause damage to the device or component itself or to adjacent equipment.
29. Clearance or tagging errors, including omissions or mistakes identified as part of a tagout walkdown, clearances lifted with employees signed on for work, and other issues with the potential to cause damage of important equipment damage, personnel injury or spread contamination.
30. Deficiencies exist in areas such as design, analysis, operation, maintenance, testing, procedures or training that result in challenges to nuclear, industrial or radiological safety, or reduce station reliability.

Other events

31. A half or partial scram occurs.
32. Any unplanned reactor scram signal occurs with fuel in the core when control rods are fully inserted, whether manual or automatic.
33. An event that results in an outage being extended for less than 48 hours.
34. Fires of a minor nature that do not affect safety-related components or result in entry into the emergency plan.
35. Events that have an adverse impact on intake structures, systems and components, such as an accumulation of aquatic life (algae, seaweed and other grasses, mussels, jellyfish, shrimp and fish), frazil ice formation, and sand and silt deposits.

Safety system malfunctions or improper operations

Significant events

A substantial reduction of safety margin was encountered due to limited or lost capability of a safety system to perform its function during the event, due to any of the following:

36. Equipment, such as a pump, failed to start or continue running as required.

- 37. Actuation circuitry, or the logic to actuate equipment, failed to perform as required.
- 38. Equipment failed to perform its intended function because of alignment or calibration set-point errors, such as valves being out of position, resulting in problems.
- 39. Improperly operated equipment or actions by control room operators, such as premature termination of a transient response, results in increasing the severity of a transient.
- 40. Damage from lightning, physical impact from other equipment, corrosion, flooding, fire or support system failures, can result in or increase the severity of a transient.

Noteworthy events

- 41. Safety system malfunctions or improper operations result in the loss of a safety function without further consequences. For example, a loss of all low pressure injection occurs – not just the loss of one low pressure injection pump.

Trending events

- 42. An unplanned activation of a reactor safety system.
- 43. Malfunctions or events adversely impacting the operability or availability of a safety component.
- 44. Component mispositioning, including valves, switches, and locking devices within safety-related systems.

Major equipment damage

Significant events

- 45. An event causing replacement or extensive repair to major equipment, such as steam generator, turbine or reactor coolant pump. Does not include other equipment such as transformers unless further complications followed.

Noteworthy events

- 46. An event that results in an outage being extended for at least 10 days or a loss of at least 10 days of effective full power operation with identified substantive deficiencies in design, maintenance or testing which has the potential to lead to a significant event.

Trending events

A malfunction that results in damage to major station equipment with the following impact:

- 47. An unplanned outage or operation at reduced power level is required for more than 48 hours of equivalent full power operations with identified deficiencies in design, maintenance or testing that may result in challenges to nuclear, industrial or radiological safety, reduced safety margin(s) or station reliability.
- 48. Unavailability or loss of a large power transformer.

Excessive radiation exposure, contamination or severe personnel injury

Significant events

An incident involving and impacting personnel that led to any of the following:

- 49. Unplanned whole-body dose exposure to ionising radiation of an individual that exceeds the regulatory value.
- 50. A work-related accident that resulted in a fatality or a permanently disabling injury (such as loss of a limb).
- 51. Unplanned area dose rate of 1 Sv/h (100 rem/h) or higher in an accessible area.

Noteworthy events

- 52. Unplanned whole-body dose exposure to ionising radiation of individual that reaches or exceeds 50% of the regulatory value.
- 53. Event with a strong potential for significant radiation exposure.
- 54. Unplanned area dose rate of 50mSv/h (5 rem/h) or higher in an accessible area.
- 55. A work-related industrial safety event that led to either of the following:
 - a. Resulted in offsite medical treatment for three or more people.
 - b. Had the strong potential for significant injury to a worker, such as exposure to high voltage.

Trending events

- 56. Inadequate access control for any area with dose rates >10 mSv/hr (1,000 mr/hr) such that unauthorised personnel entry occurs or has the potential to occur.
- 57. Unplanned whole-body dose to an individual of 5 mSv (500 mrem) or greater, but less than 10 mSv (1,000 mrem) or dose to the skin or extremities that reaches or exceeds 25% of the regulatory value.
- 58. Insufficient control of high-risk work such as diving in the spent fuel pool, radiography or handling of highly radioactive components that contribute to actual or potential unplanned dose, overexposure or contamination events.
- 59. A work-related accident (not illness) that resulted in one or more of the following:
 - a. offsite medical help of a worker
 - b. response from offsite medical personnel
 - c. a disabling injury where a lesson was learnt that could be valuable to other stations
 - d. injuries that included radioactive contamination of the people involved

Unexpected or uncontrolled release of radioactivity that exceeds onsite or offsite regulatory limits

Significant events

- 60. A major release of radioactive material into the environment which exceeds limits for public dose.

Noteworthy events

61. A discharge or release of airborne radioactivity or radioactive liquid that exceeds onsite or offsite regulatory limits.
62. An unplanned release of radioactive material from the station that is above the regulator's defined administrative control limits.

Trending events

63. An unplanned release of radioactive material from the station that is above the station's defined administrative control limits.
64. An unplanned spread of radioactive contamination above the station's administrative limits outside of controlled and monitored zones (e.g. contaminated personnel released offsite, contamination or radioactive spills discovered in outside or uncontrolled areas).

MEMBERS OR REGIONAL CENTRES ARE ALSO ENCOURAGED TO REPORT RELEASES OF RADIOACTIVITY BELOW ONSITE OR OFFSITE REGULATORY LIMITS IF THE LESSONS LEARNT ARE BELIEVED TO BE OF BENEFIT TO OTHER MEMBERS.

Fuel handling or storage events

Significant events

A fuel handling or storage event that involves any of the following:

65. Fuel failures or other defects that have a major operational impact on the station, such as the following:
 - a. A required shutdown followed by an outage due to operational concerns or radiological impacts.
 - b. Deformed or bowed fuel assemblies affect the ability to move control rods or effectively shut down the reactor.
66. Damage occurred to a nuclear fuel assembly or other core components, such as fuel, control rods or burnable poisons. This resulted in a release of radioactivity from the fuel or caused the assembly to be unusable.
67. An unplanned and/or uncontrolled loss of water from an area where fuel is required to be submerged, such as the spent fuel pool, fuel transfer canal or reactor refuelling cavity.
68. A loss of cooling for spent fuel being transferred or stored that results in or creates the potential for fuel failure. This would include fuel in transfer machines, fuel flasks and fuel storage facilities, including dry cask storage.
69. An unanticipated loss or degradation of neutron absorber that increased the effective neutron multiplication factor (k-effective).

Noteworthy events

70. Nuclear fuel leaks that include a unique failure mechanism or significantly impacted unit operation.

Trending events

- 71. Fuel handling/storage events that did not cause or increase the risk of significant fuel damage or radioactive release, and only impacted fuelling reliability.
- 72. Nuclear fuel leaks that did not significantly impact unit operation.

Deficiencies of design, analysis, fabrication, construction, installation, operation, configuration management, man-machine interface, testing, maintenance, procedure or training

The following events will be classified according to the level of real and potential consequence.

- 73. Consider to report events with an INES rating level of 1 or greater.
- 74. Deficiencies exist in analysis, fabrication, construction, installation, transportation and shipping, operation, configuration management, man-machine interface, testing, maintenance or repair, procedures or training materials that may result in challenges to nuclear, industrial or radiological safety, reduced safety margin(s) or station reliability.
- 75. Events or deficiencies are noted in the quality of the station construction, operation or modification. Examples are as follows:
 - a. Events¹ that could adversely affect modification quality.
 - b. Use of components or material that has not received the proper quality controls during manufacture, certification or storage.
- 76. Events during modification which are identified and resolved. These include, but are not limited to, issues that involve installation and fabrication, qualification and training, material and equipment, personnel safety, rigging and lifting, and supply chain. Use the following guidance to determine if an item should be reported:
 - a. A condition that, if it occurred or existed at another site, would be important for you to know.
 - b. Condition(s) that do, or have the potential to, dramatically impact (negatively) construction quality, schedule, or personnel safety.
 - c. Counterfeit² or fraudulent³ items, substandard parts, or components received from suppliers.
 - d. Information to help prevent construction quality, schedule, and personnel safety problems from occurring.
 - e. Unique solutions developed for construction problems.
 - f. Deficiencies noted that have the potential to adversely impact satisfying or maintaining inspection, test, analysis or acceptance criteria.

¹ The initiating event could be external or internal, near misses, system or component degradation, system or component failure or unavailability or findings due to any operating experience.

² A counterfeit item is defined as any component, part, or material that is a copy/substitute or a used original item and that is represented as new or reconditioned without the legal right or authority to do so.

³ A fraudulent item is defined as any component, part, or material that is substandard but is intentionally misrepresented with respect to the extent it conforms to product technical/design specifications or is provided with a falsified certification.

- g. A condition existed, relating to construction quality or personnel safety, for which a comprehensive root cause investigation was performed.
77. Design-related deficiencies which could lead to operational or safety margins reductions, or, even more, fuel or core failure or radioactive release:
- a. Deficiencies in design hypothesis, design basis or beyond-design-basis analysis, or design management.
 - b. Challenge or revision of one of the design basis hypothesis (design extreme temperatures, earthquake level etc.).
 - c. Challenge to fundamental safety functions (reactivity, heat removal, confinement) for any reason.
 - d. Material or component deficiencies (including fuel) which may lead to reduced operational or safety margins.
 - e. Deficiencies in change process or documentation.
 - f. Deficiencies in spare part management or qualification.
 - g. Equipment failure not taken into account or new mode failure.
 - h. New information which challenges the adequacy of the assumptions in the design basis.
 - i. Deficiencies or lack in the design basis envelope or beyond-design-basis analysis that needs corrective action (containment venting, hydrogen recombiner etc.).
 - j. Near miss events during any mode of operation that could have challenged the operation and reduced safety margin.
 - k. Weaknesses in mitigating functions used in case of a beyond-design-basis event.

THIS ABOVE EVENT REPORTING CRITERION IS IRRESPECTIVE OF THE ACTUAL STATION CONSEQUENCES AND THE DISCOVERY OF DEFICIENCIES WITH THE POTENTIAL TO BE CONSEQUENTIAL SHOULD BE REPORTED.

Other events involving station safety or reliability

The following events will be classified according to the level of real and potential consequence.

- 78. An event related to station safety or reliability, or judged by the member to be of interest to other members due to its causes or consequences.
- 79. A human performance event occurs that results in a challenge to nuclear safety or equipment reliability.
- 80. Ineffective use of OE is demonstrated by an event occurrence associated with an existing OE document, such as an SER or SOER.
- 81. The potential exists to impact other stations related to parts or equipment, operation, design etc.
- 82. A near miss event that meets the criteria for an actual event, such as personnel injury, unplanned radiation exposure and possible damage to fuel or important safety equipment.

83. A trend or summary of events that meet the 'Trend' criteria.
84. Digital control system (including human-machine interface) deficiencies that resulted in any of the following:
- a. Had an unplanned effect on any system that might affect reactivity (control rod movements and boration levels) or other critical reactor parameters (pressure, temperature, levels etc.).
 - b. Caused operators to rely upon backup panels or systems because correct information was unavailable or delayed.
 - c. Reduced or slowed information flow to the operators via the normal means.
 - d. Provided incorrect information to the operators.
 - e. System outputs affected a system other than intended.
 - f. Changes made to system software other than by authorised station personnel.
 - g. Saturated data buses or processors resulting in system halt or slowdown.
 - h. Having wrong version of the software loaded after a system failure or hardware replacement.
85. An event that results in entry into the emergency plan or its equivalent, including deficiencies in areas such as emergency plan implementation and facility activation – this requirement pertains to problems during actual events. Problems noted during drills, training and testing do not require reporting.
- i. Problems contacting emergency response organisation personnel – this criterion does not require the reporting of instances in which individuals could not be contacted if the station was able to staff all required positions.
 - j. Problems activating an emergency response facility in a timely and efficient manner.
 - k. Insufficient proficiency of personnel responsible for staffing an emergency response facility.
 - l. Shortfalls in risk-significant activities such as event classifications, timely notifications and protective action recommendations.

SOME OF THE ABOVE CRITERIA FOR OPERATING UNITS ARE ALSO VALID FOR UNITS UNDER CONSTRUCTION, COMMISSIONING AND DECOMMISSIONING.

Applicable for units during construction and commissioning

Events during construction and commissioning.

It is important to capture operating experience from units under construction and commissioning. The following are additional criteria:

86. Events that could adversely affect construction or commissioning.
87. Events that could seriously affect the project construction schedule, including rework.
88. Events that could significantly impact the overall cost of the project.

89. Material deficiencies that may be widespread among projects – including (but not limited to) counterfeit, fraudulent, or suspect items from suppliers.
90. Deficiencies that may adversely impact system or component operability.
91. Digital equipment issues or implementation deficiencies.
92. A condition that if it occurred or existed at another construction site would be important to know about.
93. Events that required a license amendment request for an event or condition that meets any of the above criteria.
94. Any condition for which a comprehensive root cause investigation was performed (root cause investigation reports).
95. Condition(s) that do, or have the potential to, dramatically impact (positively or negatively) construction quality, schedule or personnel safety.
96. Unique solutions developed for construction problems.
97. Deficiencies noted that have the potential to adversely impact satisfying or maintaining inspection, test, analysis or acceptance criteria.

Applicable for units under decommissioning

Some of the previous criteria are applicable for units in decommissioning. Additional criteria include:

98. Deficiencies that result in generation of large quantities of radioactive wastes.
99. Events that result in non-conforming radioactive waste.
100. Events that result in unacceptable quantities of non-radioactive pollutants and/or hazardous wastes.
101. Breach of safety barriers.
102. A condition existed, relating to construction quality or personnel safety, for which a comprehensive root cause investigation was performed.

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2. Format and Content for WANO Event Reports (WERs)

Since the WANO Significant Operating Experience Reports (SOERs) and Significant Event Reports (SERs) are produced by the WANO Operating Experience staff, guidance for their format and content is not addressed here. That information is contained in the WANO Programme Guideline WPG 02, *Operating Experience*.

The responsibility for writing the WANO event reports noted below belongs to the individual WANO member; however, the WANO regional centre staff are available for guidance and assistance.

Abbreviations, initials and acronyms should be avoided. If an acronym, initial or abbreviation is included in the report, it should be clearly defined the first time it is used in a report. The preference is to physically describe the component or piece of equipment, such as auxiliary feedwater pump, not AFW pump. Additionally, components or equipment should not be identified by their identification code or component number alone. Systems should also be described to enhance another member's understanding of the event, such as reactor water clean-up, not RWCU.

When writing a WER, the consequences of the event should be clearly stated in the details section of the report, such as power was reduced by 8%, the reactor scrammed, the outage was extended by 36 hours, or the emergency diesel generator was unavailable for 24 hours. It is preferable if this information is stated in the first or second sentence.

This format and content is to be used for all WANO Event Reports (WERs).

Preliminary WERs

Preliminary WERs should be written for events that warrant immediate notification to other WANO members or for events that **potentially meet the criteria for a noteworthy or significant classification**, as defined in this reference manual. Events that receive widespread media attention should also be reported as Preliminary WERs. This will allow members to learn of an event in a timely manner and to initiate quick investigative and/or corrective actions if necessary. Preliminary WERs are not intended to be commonly used and should not be issued for events such as reactor scrams or equipment failures with no known extenuating circumstances involved.

Examples of potential Preliminary WER events are an equipment failure that brings to light a new failure mode that is likely common to other stations, or loss of coolant accident with a potential for core damage resulting from challenges to maintaining core cooling. The potential for a similar failure may require a station to take immediate action to avoid the same event occurring at their station. Information on the causes for the event should be included, if known.

The items with a double asterisk (**), in the section list below, should be completed for all Preliminary WERs that are issued. The other items should also be completed if the information is readily available.

PUBLISHING OF A PRELIMINARY WER SHOULD NOT BE DELAYED WHILE EXACT CAUSES ARE DETERMINED.

Preliminary WERs are expected to be published in the WANO OE event reporting database within 30 days of the event discovery date. The regional centre goal is to achieve a 30-day median value. In order to meet these reporting criteria, members must report the event to their regional centre with enough margin to allow proper review before it is published. The event report is expected to be updated in the WANO OE event reporting database to include causes etc. within 140 days of the event being discovered even if the final cause analysis is not completed at that date. Once updated, the report is no longer preliminary.

A Preliminary WER should provide information on what happened during the event and what the consequences were. The report should be as concise as possible.

WERs that were not marked as preliminary

WERs should be written for any event that meets the criterion stated in *Section 1, Criteria for Event Reporting*.

The time for publication to the WANO website, of WERs that are not marked as preliminary, is expected to be less or equal to 140 days of the event being discovered, for any event meeting the criteria for event reporting. The regional centre goal is to achieve a 140-day median value. The expectation is that all report sections are to be completed for WERs that are not marked as preliminary. If final cause analysis is completed only after 140 days the member will send an update of the WER with the final cause in attachment as soon as it is available.

All WERs, including those WERs marked as preliminary that have had the follow-up submitted, should provide a detailed description of the event and its root causes so that utilities can:

- Seek to understand the importance, consequences and lessons learned from the event.
- Determine the applicability of the event to their station designs and operating practices.
- Take actions to prevent occurrence of a similar event at their station.

A WER should briefly describe important station design features and operational practices that contributed to the event. It should also discuss the actions the utility is taking, or plans to take, to prevent recurrence. WERs should be complete, concise and easy to comprehend.

Member information needed for a Preliminary WER or a WER not marked as preliminary

Typically, members will report events using the WANO OE event reporting database on the WANO website. However, if the WANO OE event reporting database is unavailable then event information should be provided to the member's WANO regional centre. If any questions exist, please contact your regional centre OE staff for clarification or assistance in writing the report.

Regional Centre Review

When the station has submitted an event, regional centre OE staff will review the event to ensure that all the sections are completed as described above, all pertinent information is stated within the text sections of the event and all the appropriate codes have been applied. The regional centre staff will also ensure that the report is clear and understandable, and in particular that all the acronyms used are explained when used for the first time in the report. Once any differences are reconciled with the station, the regional centre OE staff will publish the event using the WANO OE event reporting database. When the event is

published, the WANO OE event reporting database will assign the next sequential regional centre number and the event will appear on the member website immediately.

Performance Analysis Central Team (PACT) Activities

Once a regional centre's OE staff publishes the event, the PACT is able to add the Operating Experience Central Team (OECT) information discussed below:

- **OECT SUMMARY:** The OECT staff should write a clear, concise summary statement that includes the event description and the consequences. The text should focus on safety, reliability and provide perspective. Overall, a member should be able to determine the relevancy and applicability of the operating experience report to them, by reading the OECT summary.
- **OECT CAUSES:** Write a short description of the causes, including a description of the root cause and other important causes. Do not speculate; if the event report does not state a cause – OECT should not state one.
- **OECT QUALITY FACTORS:** Assign grading criteria on several different factors including proper use of acronyms, appropriate use of WANO coding, sufficient detail to identify the root and apparent causes, and use of clear and understandable English.
- **OECT CODING KEYWORDS:** Add keywords that relate to the event description, causes and corrective actions. The number of keywords used should be limited in number (normally five words maximum) and focused on the actual event, in order to make them more beneficial when performing analysis or event searches.
- **OECT REFERENCES:** The purpose of this section is to identify that, if Significant Operating Experience Report (SOER) and Significant Event Report (SER) recommendations and lessons learnt had been implemented, the event probably would not have occurred. Do not include SOERs and SERs just because the event involves the same type of equipment, systems, external conditions etc. The idea is to capture inadequate implementation of past published significant operating experience. The SOER format must be **SOER YYYY-XX**, where YYYY is the year the SOER was written and X is the sequential number assigned to the SOER. The SER format is similar in that it should be written SER YYYY-XX.
- **OECT SIGNIFICANCE:** Event significance is defined using four levels – Significant, Noteworthy, Trending and Other. It is based on the event type, the severity and consequences of the event, and the likelihood that the event could have been more severe (see appendix).
- **OECT APPLICABLE PERFORMANCE OBJECTIVES AND CRITERIA (PO&Cs):** The purpose of this section is to identify the PO&Cs that would be of interest for a peer review team and trending.
- **OECT REVIEWER:** Reviews the entire event report, ensuring all text and coding is correct, and then publishes the report, which now includes the data added by the OECT.

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3. Practical Guide for WANO Event Report Coding System

Purpose of the WANO Coding System

Clear and consistent reporting of the causes of events, together with the consequences, failed or affected systems/components, personnel involved, activity being performed and the unit status at the time of the event, are essential elements for the effective communication of information in a WANO event report (WER).

The coding of event reports also enhances the capability to perform searches for trends and patterns, within the WANO event population, in order to highlight generic issues and problem areas to the WANO members.

The WANO coding system was developed as a tool to facilitate greater consistency in the reporting of events and identification of problem areas within the WANO community.

Applicability of the WANO Coding System

The codes are to be applied, by the originating WANO member, to all WERs. The codes will be made available to all WANO members as a set of 'coded fields' within each event report (see Section 5).

The WANO Coding System Structure (11 Main Code Fields)

1. INES Level	Select the INES level assigned to the report. If there has been no INES level assigned, select N/A or 0.
2. Station Status	The status of the reactor at the time the event occurred or was detected.
3. Station Activity	The activity that was being performed at the time the event occurred or was detected.
4. Direct Cause	The failure, action, omission or condition which immediately produced (or led to) the event.
5. Category:	Category under which the event was reported from Section 1.
6. Consequence(s)*	Consequence of the event.
7. System(s)*	Malfunctioning, failed, affected, degraded systems.
8. Component(s)*	Malfunctioning, failed, affected, degraded components.
9. Group(s)*	The staff group most involved in, or likely to learn from, the event.
10. Root Cause(s)*	The fundamental causes that, if corrected, will prevent recurrence of an unusual or adverse condition (DO NOT USE ANY CODE MARKED AS

	'FORMER').
11. Causal Factor(s)*	Causes that, if corrected, would not have prevented the event, but are important enough to be recognised as needing corrective action to improve the process or product (DO NOT USE ANY CODE MARKED AS 'FORMER').

NOTE*: THESE CODE FIELDS MAY CONTAIN MORE THAN ONE CODE.

Use of the WANO Coding System

During the event investigation process and WANO event report preparation, members should seek to understand the event such that they can accurately complete the coding. Whenever possible, the investigation should be conducted in enough detail to allow as much coding as possible to be accurately completed. Thus, for an identified procedural deficiency, members should strive to explain why the procedure was deficient. For example, 'Code 0702 – Technically Incorrect', or 'Code 0703 – Technically Incomplete' should be used rather than 'Code 0700 – Written Procedures and Documents'.

Only where it has not been possible to determine the cause at a more detailed level, or when there is not an appropriate code to describe the issue accurately, should the higher level code be used.

Although event investigation methodologies may vary from member to member (e.g. HPES, ASSET, MTO, MORT, HPIP etc.) the cause descriptors (direct cause, causal factors and root causes) should be included in the report, in accordance with the definitions given in the WANO Coding System.

The WANO Coding System should not be used mechanically and in isolation from the investigation process, by taking pieces of pre-prepared report text and finding the corresponding code number.

For utilities where the WERs are prepared by a central or support organisation, experience has shown that it may be necessary to seek additional information from the station to achieve the desired level of detail needed for the event report.

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4. Human Performance Problem Information

When events involve known human performance problems, that information should be included in the event description section. If unknown, then specify other:

- Type of inappropriate action (omission, too early or late, out of sequence).
- Internal (thinking) factors (misdiagnosis, confusion, unawareness, habit, wrong assumption, lack of attention).
- Type of personnel involved (operations supervisor, control room operator, station equipment operator, maintenance [mechanical, electrical, instrument/controls] supervisor, mechanical maintenance, electrical maintenance, instrument/controls technician, chemistry technician, health physics technician, engineer, contractor).
- Location (room, specific equipment area, reactor building, control room, intake structure).
- Type of activity (normal operations, abnormal/emergency operations, testing, calibration, preventive maintenance, corrective maintenance).
- Phase of physical activity (diagnosis, preparation, performing task, task completed).
- Time from inappropriate action until detection or consequences occurred.
- Method of detection (local display monitoring, remote display monitoring, observation of consequences, review of documents, supervisor review, shift/job turnover, task verification, inspection/surveillance, audit).
- Normal frequency of performing task (daily, weekly, monthly).
- Duration of task (normal time required to perform task).
- Time since this person last performed the task or received training on the task.
- Urgency of task (no immediate need to complete, some urgency, great urgency, emergency situation).

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5. Operating Experience Coding System

This section lists the coding fields and options to be included in all WANO event reports.

1. INES Level	Section: INES Level
2. Station Status	Section: Reactor or Station Status
3. Station Activity	Section: Station Activity
4. Direct Cause	Section: Direct Cause Codes
5. Category	Section: Category
6. Consequence(s)*	Section: Consequences of the Event
7. System(s)*	Section: Systems (malfunctioning, failed, affected and degraded)
8. Component(s)*	Section: Components (malfunctioning, failed, affected and degraded)
9. Group(s)*	Section: Group(s)
10. Root Cause(s)*	Section: Root Cause and Causal Factor Codes
11. Causal Factor(s)*	Section: Root Cause and Causal Factor Codes

THESE CODE FIELDS MAY CONTAIN MORE THAN ONE CODE.

International Nuclear Events Scale (INES) Level

Select the INES level assigned to the report by the regulator or by the operator. If there has been no INES level assigned, select N/A or 0.

Reactor or Station Status

Definition: The status of the reactor at the time the event occurred or was detected.

Code	Description of Reactor or Station Status
025	Construction phase of a new unit
050	Commissioning (of a new unit)
110	Steady power operation
120	Startup operations - reactor critical but < 30% power

Code	Description of Reactor or Station Status
130	Increasing power – 30% to 100%
135	Decreasing power – 100% to 0%
140	Critical at power < 2% or hot standby
150	Sub-critical coolant temperature > 93°C (it includes hot shutdown)
155	Sub-critical and coolant temperature < 93°C (it includes cold shutdown)
160	Refuelling operations or open vessel – all or some fuel inside the core
165	Refuelling operations or open vessel – fuel out of the core
170*	Reduced inventory while shutdown formerly mid-loop operation
180	Not relevant
190	Decommissioning (of an existing unit)
200	Refurbishment (major upgrade/major modification)

* Reduced inventory is defined as follows:

- **BWR:** fuel in the reactor with water level at or below the reactor vessel flange and with the reactor vessel head studs detensioned
- **PWR:** fuel in the reactor with water level at or below the reactor vessel flange
- **VVER:** fuel in the reactor with water level below the reactor vessel flange
- **LWGR (RBMK):** steam drums drained and water level maintained using temporary level instrumentation
- **PHWR:** heat transport inventory reduced to the low-level drained state
- **MAGNOX or AGR/GCR:** reactor open to air

Station Activity

The activity code should be used to indicate the 'activity which was being performed at the time the event occurred' or the 'activity that was being performed at the time the event was detected.'

For example, if a pipe crack occurred in a main steam line during an operating period, but there was no steam leakage and the crack was detected during a routine radiographic inspection during the station shutdown period, the **Activity Code – 65 Inspection** would be appropriate. However, if the same pipe crack had led to a steam leak on load and a subsequent reactor shut down for repair, the **Activity Code – 05 Normal Operations** would be more appropriate.

Definition: The activity that was being performed at the time the event occurred or was detected.

Code	Description of Station Activity
00	Not relevant
03	Reactivity manipulations or reactivity management
05	Normal equipment operations
06	Equipment shutdown
08	Equipment start-up
10	Planned/preventive maintenance
15	Isolating/de-isolating
20	Repair (i.e. unplanned/breakdown maintenance)
21	Performing rework
25	Routine testing (of existing equipment) with existing procedures/documents
30	Special testing (of existing equipment) with one-off special procedure
31	Post-modification testing
35	Post-maintenance testing
40	Fault finding or troubleshooting
45	Commissioning (of new equipment)
46	New system construction (i.e. welding systems, system interconnections etc.)
47	New building construction (i.e. concrete, anchors, rebar, metal structures etc.)
50	Recommissioning (of existing equipment)
55	Decommissioning (of existing equipment)
56	Cleaning-up or disassembling a work site
60	Fuel handling/refuelling operations
65	Inspection (including in-service inspection and non-destructive testing)
67	Working at heights
70	Abnormal operation (external/internal constraints)
71	Engineering review
75	Modification implementation
90	Training

Code	Description of Station Activity
95	Actions taken under emergency conditions
96	Personnel tour/walkdowns
99	Other (please specify in text)

Direct Cause Codes

Definition: The failure, action, omission or condition which immediately produced (or led to) the event.

The direct cause codes are subdivided in nine main code groups (0100 through to 0800 and 0000) and are marked in bold. Within each main code group, there are more detailed codes to be more precise in identifying the cause. If none of these detailed codes belonging to the main code group fits your requirements, select the main group code number.

Code	Description of Direct Cause Codes
0100	MECHANICAL DEFICIENCY
0101	Deformation, distortion, spurious movement, loosening, displacement
0102	Corrosion, erosion, fouling
0103	Overloading (including mechanical stress and overspeed)
0104	Fatigue
0105	Leak
0106	Break, rupture, crack, weld failure
0107	Blockage, restriction, obstruction, binding, foreign material, loose parts
0108	Wear, fretting, lubrication problem
0109	Vibration
0199	Other Mechanical Deficiency
0200	ELECTRICAL DEFICIENCY
0201	Short circuit, arcing
0202	Overheating
0203	Over voltage
0204	Under voltage, voltage breakdown
0205	Failure to change state
0206	Bad contact, disconnection

Code	Description of Direct Cause Codes
0207	Circuit failure, open circuit
0208	Ground fault
0209	Faulty insulation
0300	CHEMICAL or CORE PHYSICS DEFICIENCY
0301	Uncontrolled chemical reaction
0302	Core physics problems
0303	Poor chemistry or inadequate chemical control
0304	Chemical contamination, deposition
0400	HYDRAULIC AND PNEUMATIC DEFICIENCY
0401	Water hammer, abnormal pressure, pressure fluctuations, over pressure
0402	Loss of pressure
0403	Loss of fluid flow
0404	Cavitation
0405	Gas binding
0406	Vibration due to fluid flow
0407	Moisture in air systems
0500	CONTROL AND INSTRUMENTATION DEFICIENCY
0501	Oscillation
0502	False response, loss of signal, spurious signal
0503	Set point drift, parameter drift
0504	Computer hardware deficiency (including auto control loops)
0505	Computer software deficiency (including auto control loops)
0600	ENVIRONMENTAL (ABNORMAL CONDITIONS INSIDE STATION)
0601	Fire, burning, smoke, explosion
0602	Dropped load, high energy impacts, missiles
0603	Water ingress, flooding
0604	High temperature
0605	Radiation, contamination and irradiation of parts

Code	Description of Direct Cause Codes
0606	Pressure
0607	Humidity
0608	Low temperature (including freezing)
0700	ENVIRONMENTAL (EXTERNAL TO THE STATION)
0701	Lightning strikes
0702	Flooding/tsunami
0703	Wind loading/storm/tornado
0704	Earthquake
0705	Ambient temperature high
0706	Ambient temperature low (freezing)
0707	Heavy rain or snow
0708	Loss of grid, station blackout
0709	Loss of heat sink
0710	Landslide
0711	External hazards: chemical plants, boat or road traffic, air plane crash, assault etc.
0800	HUMAN FACTORS (*see definitions below)
0801	Slip or lapse
0802	Mistake
0803	Violation
0804	Sabotage
0000	UNKNOWN
0001	Unidentifiable
0002	Not yet identified

* Human Factors Definitions

- Slip or lapse

Unconscious or unintended action or inaction resulting from lack of attention or memory-based mistake during a routine activity. In spite of a good understanding of the system, process, procedure, specific context and the intention to perform the task correctly; either an unconscious, unintended action or inaction occurred, or a wrong reflex or inappropriate instinctive action took place.

- Mistake

Intended actions resulted in undesired outcomes during a problem solving activity. The person took an incorrect action because he did not understand the system, the procedure, the specific context or the prescribed task.

- Violation

In spite of a good understanding of the system, process, procedure and specific context, the person intentionally does not follow known rules or guidance without malevolent intention.

- Sabotage

Intentional breaking known rules or prescribed operating guidance with malevolent intentions.

Category

Definition: Category under which the event was reported (to be used in conjunction with Section 1)

Code	Description of the Section 1 Category
1	Unusual station transient or events
2	Safety system malfunctions or improper operations
3	Major equipment damage
4	Excessive radiation exposure, contamination or severe personnel injury
5	Unexpected or uncontrolled release of radioactivity that exceeds onsite or offsite regulatory limits
6	Fuel handling or storage events
7	Deficiencies of design, analysis, fabrication, construction, installation, operation, configuration management, man-machine interface, testing, maintenance, procedure or training
8	Other events involving station safety or reliability

Consequences of the event

It is possible that a single event may have more than one consequence. For example, a feedwater pipe rupture may lead to a 'station transient' and 'equipment damage'. In such cases, both consequence codes should be attributed to the event report.

Code	Description of Consequences	Definition/Examples
01	Degraded station operating conditions	Dilution transients, breach of technical specifications. Any situation leading to a reduced degree of safety compared to the normal station operating conditions or parameters defined in the safety analysis report, or in the technical specifications, except

Code	Description of Consequences	Definition/Examples
		<p>those resulting from equipment damage or from the degradation of a safety system (see below). Examples include:</p> <ul style="list-style-type: none"> • Abnormal level or temperature in the spent fuel pool or in the refuelling canal. • Reduced shutdown margin due to uncontrolled dilution or inadequate rod position. • Incorrect neutron flux distribution beyond the values taken into account for accident analysis. • Nitrogen accumulation in the vessel head leading to reduced water inventory, but not affecting RHR pumps. <p>Reduced spent fuel pool integrity due to leakage or seepage of (boronated) coolant and potential corrosion of reinforced concrete.</p>
02	Station transient	Any unplanned plant transient, such as a reactor scram or trip, significant load decrease and dramatic pressure, or temperature change that results from either a manual action or a control and protection system operation.
03	Equipment damage; fires; steam generator tube leak	Damage to major station items or safety-related equipment. For example, significant fires and steam generator tube leaks should be classified in this category.
04	Degradation of safety systems, such as reactor protection, shutdown cooling, safeguard, emergency power, ultimate heat sink, fire protection	<p>Any event which results in reduced performance or affects the availability and redundancy of a safety system, should this system have been called upon to operate. Examples of such situations include:</p> <ul style="list-style-type: none"> • A shift of the actuation setpoint of a safety component (e.g. safety relief valve, safety circuit trip point for flux/temperature/pressure etc.). • The demonstrated unavailability of a safety system train (e.g. failure to start of one essential diesel generator, gas turbine or diesel driven fire pump during a routine periodic test). • Failure of one or more control rods to fall into the core within the specified time. <p>Within this category, all anomalies discovered during surveillance tests or preventive maintenance, which had remained undetected for a period of time, should be reported.</p>
05	Uncontrolled release of radioactivity	Events leading to an uncontrolled or unplanned release of radioactive gas, liquid or material, in uncontrolled areas inside or outside the station that exceeds the normal background values in the area.
06	Unforeseen personnel exposure	Events leading to personnel exposure dramatically exceeding the predicted values or the authorised limits.

Code	Description of Consequences	Definition/Examples
07	Personal injuries	All events in which severe personnel injuries or casualties occur.
08	Degradation of a safety barrier	<p>Safety barriers are considered to be the physical limits taken into account in the Safety Analysis Report to mitigate the consequences of severe accidents. Their integrity is normally ensured by the protection and safeguard systems. For example:</p> <ul style="list-style-type: none"> • fuel cladding • reactor coolant system pressure boundary* • containment building <p>In this context, degradation of a safety barrier is considered to be any leakage beyond that allowed in the technical specifications. For example, a steam generator tube rupture would be classified under 08.</p> <p>* Steam generator tube leaks are classified under equipment damage 03.</p>
09	Other	This code should be used for all events where actual consequences occurred but to which none of the other consequences codes can be attributed. (E.g. availability of the station etc.)
10	Non-consequential or near miss	Precursor occurrences having the potential for nuclear safety or station reliability consequences. This code should be used for events that did not result in any actual station consequences.

Systems (malfunctioning, failed, affected and degraded)

The system codes are subdivided into ten main code groups (100 through to 950) and are marked in bold. Within each main code group, there are more detailed codes to be more precise in identifying the system. If none of these detailed codes belonging to the main code group fits your requirements, select the main group code number.

Code	Description of Systems (malfunctioning, failed, affected and degraded)
100	PRIMARY REACTOR SYSTEMS
110	Reactor core
120	Control rod (including drives and special power supply)
130	Reactor vessel and internals
140	Moderator and auxiliaries (PHWR)
150	Reactor coolant system
160	Pressure control (includes primary safety relief valves)

Code	Description of Systems (malfunctioning, failed, affected and degraded)
170	Recirculation (BWR)
180	Steam generator, boiler, steam drum
190	At power fuel handing systems (PHWR, GCR, RBMK)
195	Annulus gas systems (PHWR, RBMK)
200	REACTOR AUXILIARY SYSTEMS
210	Reactor core isolation cooling (BWR)
215	Auxiliary and emergency feedwater
220	Emergency poisoning function
225	Stand-by liquid control (BWR)
230	Residual heat removal
235	Chemical and volume control (PWR)
240	Emergency core cooling
245	Main steam pressure safety/relief valves (for reactors with secondary loops)
255	Core flooding accumulator (PWR)
260	Gas clean-up system (PHWR, RBMK, LMFBR)
265	Failed fuel detection
266	Reactor emergency depressurisation
300	ESSENTIAL AUXILIARY SYSTEMS
310	Component cooling water
315	Essential raw cooling or service water
316	Essential auxiliary steam (GCR)
317	CO ₂ injection and storage (GCR)
320	Essential compressed air
325	Borated or refuelling water storage
330	Condensate storage
335	Spent fuel pool or refuelling pool cooling and clean-up
340	Containment isolation

Code	Description of Systems (malfunctioning, failed, affected and degraded)
345	Main steam/feedwater isolation function
350	Containment spray and ice condenser
355	Containment pressure suppression (not including spray)
360	Containment combustible gas control
361	Nitrogen supply and storage
400	ELECTRICAL SYSTEMS
410	High voltage AC (greater than 15kV including offsite power)
420	Medium voltage AC (600V to 15kV)
430	Low voltage AC (less than 600V, mainly 480V)
440	AC & DC supplies to vital instrumentation, control and computers
445	DC power supplies
450	Emergency power generation and auxiliaries
460	Security and access control
470	Communication and alarm annunciation
480	UPS (Uninterruptible power supply system)
500	FEEDWATER, STEAM , CONDENSATE AND POWER CONVERSION SYSTEMS
510	Main steam and auxiliaries (including auxiliary steam)
520	Turbo-generator and auxiliaries
530	Main condenser and auxiliaries (including off gas systems)
540	Turbine by-pass
550	Condensate and feedwater
560	Condensate demineraliser
570	Circulating water or condenser cooling water (including raw & service water cooling)
600	HEATING, VENTILATION AND AIR CONDITIONING SYSTEMS
605	Cooling system for control rod drive mechanism (air or water)
610	Primary reactor containment building HVAC ventilation
615	Primary containment vacuum and pressure relief

Code	Description of Systems (malfunctioning, failed, affected and degraded)
620	Secondary containment recirculation, exhaust and gas treatment
625	Dry well or wet well ventilation, purge and inerted
630	Nuclear or reactor auxiliary building ventilation
635	Control building ventilation, main control room ventilation
640	Fuel building ventilation
645	Turbine building ventilation
650	Emergency generator building ventilation
660	Miscellaneous structures ventilation
665	Chilled water
670	Station stack
675	Seismic/bunkered emergency control building ventilation
700	INSTRUMENTATION AND CONTROL SYSTEMS
710	Station/process computer (including main and auxiliary computers)
715	Fire detection
720	Environment monitoring
725	Turbo-generator instrumentation and control
730	Station monitoring (including main control room equipment & remote control functions)
735	In-core and ex-core neutron monitoring
740	Leak monitoring
745	Radiation monitoring (in the station and of workers)
750	Reactor power control
751	Reactor protection
755	Recirculating flow control (BWR)
756	Pressure control
760	Feedwater control
765	Engineered safety features actuation (including emergency systems actuation)
770	Non-nuclear instrumentation

Code	Description of Systems (malfunctioning, failed, affected and degraded)
800	SERVICE AUXILIARY SYSTEMS
810	Sampling
820	Control and service air (non-essential), compressed gas
830	Demineralised water
840	Material and equipment handling (including cranes, tools & lifting devices)
850	Nuclear fuel handling and storage, fuel route
860	Fire protection
870	Chemical additive injection and make-up
880	Sodium heating systems (FBR)
890	Air-breath supply system (air supply to protective suits)
900	STRUCTURAL SYSTEMS
910	Primary reactor containment building
915	Secondary reactor containment building or vacuum building (PHWR)
920	Reactor or nuclear auxiliary building
922	Control building
925	Emergency generator building
928	Fuel building (including wet and dry storage buildings)
930	Turbine building
932	Waste management building
935	Pumping stations
938	Back-up ultimate heat sink building
940	Cooling towers
945	Switchyard (open/enclosed)
946	Seismic/bunkered emergency control building
947	Seismic instrumentation
950	WASTE MANAGEMENT SYSTEMS
952	Laundry

Code	Description of Systems (malfunctioning, failed, affected and degraded)
955	Liquid radwaste
960	Solid radwaste
962	Gaseous radwaste
965	Non-radioactive waste (liquid, solid and gaseous)
968	Steam generator blowdown (secondary side)
970	Station drainage (floor, roof etc.)
972	Equipment drainage (including vents)
973	Site ground water
975	Suppression pool clean-up (BWR)
980	Reactor water clean-up (BWR)
999	Other
000	NONE of the above systems or unidentified

Components (malfunctioning, failed, affected, degraded)

Component codes are subdivided into eight main code groups (100 through to 800 and code 000) and are marked in bold. Within each main code group, there are more detailed codes to be more precise in identifying the component. If none of these detailed codes belonging to a main code group fits your requirements, select the main group code number.

Code	Description of Components (malfunctioning, failed, affected, degraded)
100	INSTRUMENTATION
110	Neutron flux (detectors, ion chambers, associated components)
120	Pressure
121	Temperature
122	Level
123	Flow
124	Speed measurement
130	Radiation/contamination
140	Concentration
150	Position

Code	Description of Components (malfunctioning, failed, affected, degraded)
160	Dew point, moisture
170	Fire detectors
180	Hydrogen detectors
190	Electrical (current, voltage, power etc.)
200	MECHANICAL
210	Pumps, compressors, fans
220	Turbines (steam, gas, hydro), engines (diesel, petrol etc.)
230	Valves (including safety, check, relief & solenoid), valve operators, controllers, dampers (including fire dampers), seals and packing, flanges, orifices, drain traps, diaphragm rupture disks
240	Heat exchangers (heaters, coolers, condensers, boilers), heat exchanger tube plugs
250	Tanks, pressure vessels, accumulators (e.g. reactor vessel and internals, accumulators)
260	Tubes, pipes, ducts
270	Fittings, couplings (including transmissions and gearboxes), hangers, supports, bearings, snubbers
280	Strainers, screens, filters, ion exchange columns
290	Penetrations/doors (personnel and equipment access, fuel handling)
295	Fuel storage racks, fuel storage casks and fuel transport containers
400	ELECTRICAL
410	Switchyard equipment (switchgear, transformers, buses, reactors, arresters, line isolators)
420	Circuit breakers, power breakers, fuses
425	Batteries
430	Motors (for pumps, fans, compressors, motor generators)
440	Generators of emergency and standby power
450	Main generator and auxiliaries
460	Relays, connectors, hand switches, push buttons, contacts
470	Wiring, logic circuitry, controllers, starters, cables, transmitters, switches
480	Alarms
490	Electronic cards

Code	Description of Components (malfunctioning, failed, affected, degraded)
500	LIFTING DEVICES
510	Polar crane
520	Gantry crane
530	All self-propulsion cranes
600	NUCLEAR ASSEMBLIES
610	Absorber assemblies
620	Fuel assemblies (block type, cluster type and spherical fuel elements are included)
630	Breeder assemblies
640	Flow restrictor (assemblies)
650	Burnable absorber assemblies
660	Reflector assemblies
665	Moderator assemblies
670	Neutron sources
680	Shielding equipment
685	Special assemblies
690	Control rods
700	COMPUTERS
710	Computer hardware
720	Computer software
800	CIVIL
810	Concrete (Including material properties)
820	Rebar, reinforcement, steel work
830	Steel liners
840	Pre-/post-stressing cables (including associated instrumentation and equipment)
850	Welds (related to civil structures)
860	Coatings, paints etc.
870	Building penetrations, sealants (including gaskets etc.)

Code	Description of Components (malfunctioning, failed, affected, degraded)
000	UNIDENTIFIED or no specific component involved (This code to be used where inappropriate human action is the direct cause of the event).

Group(s)

Definition: The group of staff most involved in or likely to learn from the event.

The group codes are subdivided into four main code groups (0100 through to 0400) and are marked in bold. Within each main code group, there are more detailed codes to be more precise in identifying the group. If none of these detailed codes belonging to the main code group fits your requirements, select the main group code number.

Code	Description of Group
100	MAINTENANCE general
110	Shift
120	Electrical
130	Instrument
140	Mechanical
150	Fuel route (maintenance activities)
160	Civil
170	Work planning or scheduling
200	OPERATIONS general
210	Shift – control room operators
220	Shift – field operators
230	Day
240	Fuel route (operation activities)
300	TECHNICAL AND ENGINEERING general
301	System engineering
302	Project engineering
310	Chemistry
320	Station performance
330	Reactor physics

Code	Description of Group
340	Mechanical
350	Instrument
360	Electrical
370	Health physics
380	Emergency planning
390	Industrial safety
400	MANAGEMENT AND ADMINISTRATION general
410	Planning
420	Contractors
430	QA
440	Training
450	Document production
460	Security
470	Procurement
480	Stores
490	All management groups

Causes and Causal Factor Codes

Definitions:

ROOT CAUSE: The fundamental cause(s) that, if corrected, will prevent recurrence of an unusual event or adverse condition. If a root cause is not definitively determined, enter the most likely or apparent root cause(s) from the list of root causes provided in the WANO OE event reporting database.

CAUSAL FACTOR: Cause(s) that, if corrected, would not alone have prevented the event, but are important enough to be recognised as needing corrective action to improve the quality of the process or the product.

For the definition of the root cause and causal factor codes, there are differing approaches used throughout the WANO member organisations. The originator should use the definitions of root cause and causal factor given in the WANO Code List when completing their event reports, to ensure consistency of approach.

For each event, at least one root cause should be attributed. Where it has been possible to determine more than one root cause, or more than one causal factor, no ranking should be made as to which is the most important. The root cause codes applied to the event should be consistent with the text of the report.

The root cause and causal factor codes are subdivided in 22 main code groups (0100-1099, 1100-1800, 2000-2300) marked in bold. Within each main code group, there are more detailed codes to be more precise in identifying the root cause and causal factor. If none of these codes belonging to the main code group fits your requirements, select the main group code number.

Codes with the word 'Former' preceding the name should not be used. It was a code used in the old database but should no longer be used.

Code to be used ONLY when no other code is available:

Code Limited use code for root cause and causal factors

0014 Unknown

Human Performance (HU) Related (Codes 0100 through to 1099)

Code	Description of HU Related Root Cause and Causal Factor Codes
0100	VERBAL COMMUNICATIONS
0101	Shift handover inadequate
0102	Pre-job briefing inadequate/not performed
0103	Message misunderstood/misinterpreted
0104	Communications equipment inadequate or not available
0105	Receiver not listening
0106	Communications incorrect/inadequate
0107	Internal team communication inadequate
0108	Inter-team communication inadequate
0109	Supervisor not notified of problem

0200	PERSONNEL WORK PRACTICES
0201	Self-checking not used or ineffectively applied
0202	System alignment/isolation not verified
0203	Required procedures, drawings or other references not used
0204	Administrative controls circumvented or intentionally not performed
0205	Conditions not verified prior to work
0206	Task not adequately researched prior to start
0207	Unauthorised material substitution
0208	Inadvertent bumping, stepping on or damage to equipment
0209	Radiological/ALARA work practices not followed
0210	Inattention to detail
0211	Independent checking not used or ineffectively applied
0212	Unsafe working practices applied
0213	Personal protective equipment not used/worn
0214	Improper tools/equipment used
0215	Failure to maintain written logs
0216	Inappropriate habits developed through group pressure/culture
0217	Lack of questioning attitude
0218	Violation of policies/rules/procedures
0300	PERSONNEL WORK SCHEDULING
0301	Excessive overtime
0302	Called in during unsociable hours
0303	Working continuously for considerable number of hours
0304	Working without rest day for considerable time
0305	Frequent changes of shift
0306	Time pressure to complete task
0307	Unfamiliar work cycle

0400	ENVIRONMENTAL CONDITIONS
0401	Lighting inadequate
0402	Housekeeping inadequate
0403	Temperature too hot/cold
0404	Excessive noise level
0405	High humidity
0406	High radiation
0407	Cramped work space
0408	Distractions
0500	MAN-MACHINE INTERFACE
0501	Label missing/inadequate
0502	Interface design inappropriate for task
0503	Controls provided not adequate
0504	Alarms provided not adequate
0505	Alarm masking/cancelling
0506	Too many standing alarms
0507	Too many incoming alarms
0508	Indications provided not adequate
0509	Inadequate signage or barriers
0600	TRAINING/QUALIFICATION
0601	Training not provided on how to perform a task
0602	Training not provided on how to use special equipment or tools
0603	Training not provided on relevant system(s)/components
0604	Training not based on current station requirements
0605	Demonstration of task proficiency not required prior to qualification
0606	Insufficient refresher training
0607	Training not attended
0608	Training standard not adequate

0609	Training not provided to required level of competence for task
0610	Training not provided in personnel work practice
0611	Shortfall in on-job training/experience
0612	Inadequate definition of required qualifications
0700	WRITTEN PROCEDURES AND DOCUMENTS
0701	No document available
0702	Technically incorrect
0703	Technically incomplete
0704	Cautionary information not included
0705	Not up to date with station design
0706	Not formally stated
0707	Unclear or complex wording
0708	Format deficiencies
0709	User aids deficient/not provided
0710	Inadequate technical review process
0711	Responsibility for following procedure not stated
0712	Inadequate safety assessment provided
0800	SUPERVISORY METHODS
0801	Duties and tasks not clearly explained
0802	Progress not adequately monitored
0803	Supervision levels not decided prior to task
0804	Supervisor too involved in tasks
0805	Inappropriate balance between timescale and standards
0806	Standards not adequately communicated
0807	Control of contractors inadequate
0808	Frequent task re-allocation
0809	Inappropriate selection of staff for task
0810	Safety aspects of task not emphasised

0900	WORK ORGANISATION
0901	Planning done without site visit
0902	Special conditions or requirements not identified
0903	Co-ordination of all relevant on-site departments not achieved
0904	Work initiated prior to ensuring all skills, parts, tools, instruments etc., are available
0905	Job walk through not performed
0906	Work package did not address all administrative requirements
0907	Scheduling conflicts not identified
0908	Task or routine not assigned
0909	Too few workers allocated to task
0910	Too few workers of the correct trade/specialisation
0911	Co-ordination of relevant onsite and offsite departments not achieved
0912	Planning of parallel tasks inadequate
1000	PERSONAL FACTORS
1001	Fatigue
1002	Stress/perceived lack of time/boredom
1003	Skill of the craft less than adequate/not familiar with job performance standards

Management-Related (Codes 1100 through to 1999)

Code	Description of Management Related Root Cause and Causal Factor Codes
1100	MANAGEMENT DIRECTION
1110	Policies, official guidance (standards), expectations, administrative controls: not developed
1120	Policies, official guidance (standards), expectations, administrative controls: not enforced
1130	Policies, official guidance (standards), expectations, administrative controls: not adequate (not strict enough, confusing or incomplete)
1200	COMMUNICATION OR CO-ORDINATION
1210	Policies, official guidance (standards), expectations, administrative controls: not communicated effectively within the organisation
1220	Familiarity of workers with relevant policies and/or official guidance not verified

Code	Description of Management Related Root Cause and Causal Factor Codes
1230	Inadequate coordination/communication between departments
1240	Coordination/communication not sufficiently promoted by management
1250	Inadequate communication between management and station staff, inadequate feedback from station staff to management, employee concerns fail to reach management attention
1260	No prompt responses to employee concerns
1300	MANAGEMENT MONITORING AND ASSESSMENT
1310	Inadequate level of management involvement
1320	Inadequate establishment/support of programmes or processes
1330	Inadequate monitoring of the effectiveness of programmes or processes
1340	Inadequate monitoring of results of decisions/assignments
1350	Inadequate assessment of the effectiveness of corrective actions
1360	Inadequate assessment of personnel behaviour and performance
1370	Information or monitoring system does not give accurate and in-time information
1400	DECISION PROCESS
1410	Officially designated responsibilities and accountabilities unclear
1420	Decision process too lengthy/time consuming
1430	Decisions based on insufficient information
1440	Risks and consequences of decision not identified or assessed before decision made
1450	Management objectives did not encompass known problems
1460	Management objective did not reflect a relevant constraint
1470	Inadequate operating experience feedback process (corrective actions not defined, inadequate or not implemented promptly, root causes of known problems not addressed)
1480	Improvement campaigns ineffective
1490	Operational decision is not adequate
1500	ALLOCATION OF RESOURCES
1510	Insufficient resources allocated for identified objectives (includes resources such as training, supervision, documentation, tools, materials and equipment)
1600	CHANGE MANAGEMENT
1610	Need for change, further change not identified

Code	Description of Management Related Root Cause and Causal Factor Codes
1620	Change not implemented in adequate timescale
1630	Inadequate resourcing of change
1640	Consequences of change not adequately assessed
1650	Change-related training/briefing inadequate
1660	Change-related documentation alteration inadequate
1670	Change-related equipment provision inadequate
1680	Results of change not monitored for correctness
1690	Changes to plant equipment, procedures and processes not systematically planned and implemented
1691	Change objectives, responsibilities and implementation schedules are not clearly communicated
1700	ORGANISATIONAL/SAFETY CULTURE
1710	Punitive responses to genuine slips or mistakes
1720	Lack of blame-free reporting culture
1721	Safety concerns are not promptly addressed
1730	Staff do not have "do it right the first time" attitude
1740	Taking of short-cuts allowed/tolerated
1750	Low morale among station staff
1760	Recurrent violation of rules
1770	General lack of questioning attitude, weaknesses exist in identifying or raising concerns related to nuclear safety
1780	Lack of conservative approach in control room
1790	Lack of teamwork in control room
1791	Weakness in or lack of defence-in-depth and risk management practices related to plant safety, reliability or mitigation of events, including severe accidents
1792	Lack or weaknesses in raising nuclear safety concerns
1800	MANAGEMENT OF CONTINGENCIES
1810	Organisation unprepared to handle unforeseen events
1820	No management oversight of problem-solving by workers for unforeseen events

Code	Description of Management Related Root Cause and Causal Factor Codes
1830	Weaknesses in emergency preparedness
1840	Weaknesses in contingency planning

Equipment-Related (Codes 2000 through to 2399)

Code	Description of Equipment Related Root Cause and Causal Factor Codes
2000	DESIGN CONFIGURATION AND ANALYSIS
2001	Original design inadequate
2002	Design documentation/prints inadequate
2003	Design analysis deficiency
2004	Component selection inadequate
2005	Material selection inadequate
2006	Unauthorised or unreviewed modification
2007	Inadequate review of design changes
2008	Field walk through input to design inadequate
2009	Historical design does not meet current requirements (e.g. changes in external or internal hazards for example)
2010	Inappropriate reliance on human action
2011	Deficiency in engineering of modification, including follow-up of implementation
2012	Inadequate risk analysis performed, including design or modification risk assessment and maintenance vulnerability
2013	Failure mode or risk or consequences of a failure is not adequately taken into account
2014	Common cause failure vulnerability is not adequately considered or analysed
2015	Safety function redundancy or diversification is insufficient, including cable or function separation
2100	EQUIPMENT SPECIFICATION, MANUFACTURE, TRANSPORTATION, INSTALLATION AND CONSTRUCTION
2101	Material used inadequate
2102	Manufacturer fabrication/construction inadequate
2103	Specifications provided to manufacturer inadequate

Code	Description of Equipment Related Root Cause and Causal Factor Codes
2104	Substitute parts/material used during installation (except code 2110)
2105	Lack of proper tools/materials used do not meet specifications
2106	Installation workmanship inadequate
2107	QA requirements not used or met during procurement process
2108	Equipment installed does not meet all codes/requirements (except code 2110)
2109	Post procurement requirements not used/performed
2110	Counterfeit item/fraudulent item
2111	Packaging deficiencies and transport damage.
2200	MAINTENANCE/TESTING/SURVEILLANCES
2201	Corrective maintenance did not correct problems
2202	Other problems noted during the performance of maintenance/testing not corrected
2203	Preventive maintenance inadequate
2204	Maintenance performed incorrectly
2205	Testing not performed as required, Inadequate testing and maintenance programme
2206	Post-maintenance testing inadequate
2207	Post-modification testing inadequate
2208	Retest requirements not specified
2209	Retest delayed
2210	Test acceptance criteria inadequate
2211	Test results review inadequate
2212	Surveillance schedule not followed
2213	Situational surveillance not performed
2214	Required surveillance/test not scheduled
2215	Equipment outside acceptance criteria
2216	Incorrect parts/consumables installed/used
2217	Failure to exclude foreign material
2218	Incorrect restoration of station following maintenance/isolation/testing

Code	Description of Equipment Related Root Cause and Causal Factor Codes
2219	Parts received from vendor/supplier/manufacturer for which the acceptance testing by the vendor/supplier/manufacturer was falsified
2300	EQUIPMENT PERFORMANCE
2301	Equipment operated outside of design specifications
2302	Ageing of component
2303	Known problems not corrected, including deficiencies in reporting findings
2304	Degraded sub-component contributed to failure
2305	Component monitoring or parameter trending inadequate
2306	Component beyond expected lifetime
2307	Externally damaging condition not properly evaluated or correlated
2308	Equipment erosion/corrosion
2309	Failed within expected lifetime

Key Words

The keyword list will be maintained by the WANO Performance Analysis Central Team (PACT). Changes must be discussed with OE database information manager and will be approved by the Performance Analysis programme director.

Every WER with published significance have at least one keyword ('1 – for information only', or '2 – important lessons'). Events coded with '2 - important lessons' are events that PACT considers containing important lessons learnt. If keyword 2 was assigned to the WER, PACT thinks that members should pay particular attention to the report.

Definition of keywords '2 – important lessons' and '1 – for information' only are:

- 2 – important lessons: WER which describes an event of particular industry interest or contains important lessons learnt that can potentially help members to select those learnings, regardless of the event significance. The application of keyword 2 to a WER is based on common PACT agreement.
- 1 – for information only: Every WER without keyword '2 – important lessons'.

Peer Review Objectives and Criteria (PO&C)

The PO&C code list will correspond to the WANO PO&Cs.

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Attachment 1 – WANO Event Report Template

**Note: As a minimum these items should be completed for all Preliminary WERs	
Report Section	Information Provided by the Station
**Station:	State the common name of the station
**Event Date:	Enter the date the event was discovered or occurred; dd/mm/yyyy
**Title:	Tick the 'Preliminary' box. The title should include the most important aspect(s) of the event. For the same event, the follow-up WER should have the same title as the Preliminary WER.
**Reference Unit:	Select the unit on which the event occurred (one unit only)
**Station Event:	State if this is a station ⁴ event or a unit event
Summary:	Provide a brief summary of the event, or condition being reported, to provide the reader with information of interest. Describe the event in the proper perspective, the consequences and the direct cause in a concise way. Overall, the reader should be able to determine the relevancy and applicability of the operating experience report by reading the summary.
Event units:	List all of the units affected by the event.
References:	Reference other documents, such as technical reports, for information related to the event or similar events. List all other reports or documents associated with this event.

⁴ A station can consist more than one unit.

**Note: As a minimum these items should be completed for all Preliminary WERs	
Report Section	Information Provided by the Station
**Report Description:	<p>Preliminary WER:</p> <p>Include a short description of the event, including items such as equipment action or failures, changes to station operating conditions or consequences and personnel actions. If known, causes, equipment malfunctions, manufacturer and model number should be included.</p> <p>WER:</p> <p>Include a detailed description of the event, including the following when applicable:</p> <p>State the plant⁵ status before and after the event.</p> <p>List the sequence of actions that occurred during the event and actions that occurred before the event, if they are applicable. Attach an action sequence list (chronology) or chart, if needed, to better understand the event.</p> <p>State changes to operating conditions during the event.</p>
**Report Description	<p>List components/systems (including manufacturer name and model number) that malfunctioned. Also, include personnel errors that occurred during the event (Section 4 lists human performance problem information that also should be considered when a personnel error occurred).</p> <p>State the design/beyond design weaknesses identified and the proposed short-term and long-term corrective actions.</p> <p>Note:</p> <p>The primary focus of the report is to share causes and lessons learned.</p>
Revision:	Revision of the WER document

⁵ The term plant is used for identifying the station as well as for a specific unit in the station. A station can have several units.

**Note: As a minimum these items should be completed for all Preliminary WERs	
Report Section	Information Provided by the Station
**Consequences:	<p>Include a description of event consequences or potential consequences, such as injured personnel, damaged equipment, radioactive discharge or operational limits exceeded. The consequences should be clearly stated in the first or second sentence of the event description.</p> <p>If it is a unit event, this section should include what occurred to the unit, such as a reactor scram, turbine trip, reactor power decrease by 10% or more, substantial turbine power decrease or loss of one of three safety trains.</p> <p>If the event resulted or occurred in an outage, indicate the duration of the outage or extension.</p> <p>If there is a design or beyond-design-basis mitigation deficiency, this section should include its impact on nuclear safety in terms of consequences or potential consequences.</p>
Report Analysis and Comments:	<p>Include a discussion of the importance of the event, including the root causes and apparent causes, and any additional causal factors and lessons learned. Causes should include reasons for equipment malfunctions, human performance errors (including man-machine interface), design deficiencies, manufacturing or construction deficiencies and external causes.</p> <p>Note:</p> <p>It is important that, in the analysis and comments section, the causes of the event be clearly identified and discussed, since only removal of these causes can prevent a recurrence of the event. Most events have several causes; therefore, this section should go beyond just the direct or obvious reasons why an event occurred, to address additional underlying event cause(s). For recurring events, the reasons for the event's recurrence should be noted, if known.</p>
**Corrective Actions:	<p>Preliminary WER:</p> <p>Include a description of any immediate corrective actions taken as well as planned corrective actions, at the time the event is reported.</p> <p>Note:</p> <p>The event may be issued as a Preliminary WER without this information.</p> <p>WER:</p> <p>Include a description of the corrective actions taken or planned by the member to prevent an event recurrence, such as procedure changes, personnel training or design modifications. The corrective actions should address the causes of the event, as identified in the analysis and comments section of the report including how they will reinforce nuclear safety.</p>
Note:	It is requested that all code fields below be completed.
*Note:	*These code fields may contain more than one code.

**Note: As a minimum these items should be completed for all Preliminary WERs	
Report Section	Information Provided by the Station
INES Level:	Select the INES level assigned to the report. If there has been no INES level assigned, select 0.
Station Status:	State the status of the reactor or station at the time the event occurred or was detected (use one code from Section 5.2 Reactor or Station Status).
Station Activity:	State the activity that was being performed at the time the event occurred or was detected (use one code from Section 5.3 Station Activity).
Direct cause:	State the failure, action, omission or condition which immediately produced (or led to) the event (use one code from Section 5.4 Direct Cause Codes).
Category:	Determine a category under which the event was reported from Section 1 of this document (use one code from Section 5.5 Category).
*Consequence(s):	State the consequence of the event (use as many codes as necessary from Section 5.6 Consequences of the Event).
*System(s):	State malfunctioned, failed, affected or degraded systems (use as many codes as necessary from Section 5.7 Systems [malfunctioning, failed, affected and degraded]).
*Component(s):	State malfunctioned, failed, affected or degraded components (use as many codes as necessary from Section 5.8 Components [malfunctioning, failed, affected and degraded]).
*Group(s):	The staff group most involved in or likely to learn from, the event (use as many codes as necessary from Section 5.9 Group(s)).
*Root cause(s):	The fundamental causes that, if corrected, will prevent recurrence of an unusual or adverse condition (use as many codes as necessary from Section 5.10 Root Cause and Causal Factor Codes).
*Causal factor(s):	List causes that, if corrected, would not alone have prevented the event, but are important enough to be recognised as needing corrective action (use as many codes as necessary from Section 5.10 Root Cause and Causal Factor Codes).
List Attachments:	<p>Preliminary WER:</p> <p>Include any attachments that are available at the time the Preliminary WER is issued.</p> <p>WER:</p> <p>Include any attachments, such as a list of the sequence of actions that occurred during the event, tables of data, photographs or system drawings, which can improve the understanding of the event. The attachments should be provided with the report to the applicable regional centre, for posting on the member website.</p>

**Note: As a minimum these items should be completed for all Preliminary WERs	
Report Section	Information Provided by the Station
**Confidentiality Notice and Liability Disclaimer Notice	A confidentiality notice and liability disclaimer notice shall be included in each WANO event report, in accordance with WANO Policy Document 4, <i>Confidentiality</i> . The WANO OE event reporting database will automatically add this disclaimer notice, where appropriate.

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Attachment 2 – Practical Guide on the use of WANO Coding System

The following event report is fictional, but loosely based on several events reported to WANO in the past. Its purpose is as an example of how to use the WER template and apply the WANO codes to a typical WER.

** Note	**As a minimum these items should be completed for all Preliminary WERs	
** Station	Wild Horses Unit 2	
** Event Date	03 March 2011	
**Title	Main Transformer Fire	
**Reference Unit	Wild Horses 2	
**Station Event	Unit event	
Summary	On 03 March 2011, while Wild Horses Nuclear Station Unit 2 was operating at 100% steady state power, the main power transformer experienced a phase-to-phase internal fault. This resulted in a main generator trip, a unit scram and a fire inside the transformer that ruptured and destroyed the transformer. The fire brigade and the transformer automatic fire suppression system acted to extinguish the fire within 10 minutes. All station systems functioned as expected and the station was stabilised and was taken to cold shutdown. No personnel injuries occurred and no station equipment, other than the transformer, was damaged.	<p>Reactor or Station Status – 110 – Steady power operation – prior to the event the reactor was operating at a steady 100% power</p> <p>Station Activity – 05 – Normal equipment operation – the event occurred during normal power operation, nothing out of normal was on-going</p>
Event units	No others	
References	<p>WANO</p> <p>115. WER PAR 11-020 <i>Transformer Failure</i></p> <p>116. WER TYO 10-033 <i>Transformer Fire</i></p>	
Report Description	On 03 March 2011, the main power transformer faulted causing a fire, damage to the transformer and an automatic scram of the unit. Site personnel and the transformer's automatic fire-suppression system extinguished the fire. All station systems functioned as expected, the station is stable and is in cold shutdown. No personnel injuries occurred and no station equipment, other than the transformer, were damaged.	Category – 3 – Major equipment damage – the transformer was damaged to point it needed to be replaced
	This transformer was identified in December 2010 as having an increasing dissolved gas trend. Oil samples were being taken daily to monitor overall gassing rate and individual gas levels. Since daily monitoring was started, the gassing rate averaged 110 ppm/day. The transformer had been connected to an on-line oil processing skid twice to reduce total dissolved gas levels. An oil sample taken the morning of the failure indicated no	

	<p>unusual gas levels or gassing rate. The transformer had been in service for approximately 23 years. In 1999, it was removed from service for one operating cycle to make internal repairs. Subsequently, during the 2006 refuelling outage, internal repairs were made due to gassing issues.</p>	
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**Consequences	<p>On 3 March 2011, the main power transformer faulted causing a fire, damage to the transformer and an automatic scram of the unit. Site personnel and the transformer's automatic fire-suppression system, extinguished the fire. All station systems functioned as expected, the station is stable and is in cold shutdown. No personnel injuries occurred and no station equipment, other than the transformer, were damaged. An extended outage occurred (90 days) to procure and replace the transformer.</p>	<p>Consequences –</p> <ul style="list-style-type: none"> • 02 – Station transient – a reactor trip occurred • 03 – Equipment damage, fires – the fire occurred when the transformer failed
Report Analysis and Comments	<p>Initial conditions immediately before and at the time of the fault are as follows:</p> <p>Generator conditions prior to fault (normal):</p> <ul style="list-style-type: none"> • About 23kA, 23.5kV and 288 field volts <p>Initial fault conditions:</p> <ul style="list-style-type: none"> • Phase A initial fault current: about 23kA • Phase B initial fault current: about 100kA • Phase A-B initial fault voltage: about 18kV • Phase B-C initial fault voltage: about 3kV <p>Phase B current and phase A-C voltage were not recorded on the fault recorder, so they were not available.</p> <p>The fault recording data indicated that the main power transformer failure initiated with a phase-to-phase fault between phases B and C, on the low-voltage side of the transformer. This is supported by the magnitude of fault current that was seen on the fault recorder on phase C. The current in phase B was not instrumented. While the available data indicated a fault of lesser severity on phase A, it is believed that the transformer did not experience an initial phase-to-ground fault. A phase-to-ground fault would be expected to be limited to about 8 amps by the generator neutral resistor. The fault recording data did not indicate that phase-to-ground faults occurred on phase B and phase C to ground later in the event.</p> <p>Inspection of the transformer prior to disassembly showed that the low-voltage bus bars were distorted and out of position and some were close to the aluminium flux shield. There were obvious</p>	<p>Systems – 410 – High voltage AC – the transformer was 23.5kV</p> <p>Components – 410 – Switchyard equipment (transformers) – main power transformer failed</p> <p>Direct Cause – 0201 – Short circuit, arcing – this states that there were signs of heavy arcing</p> <p>Group(s) –</p> <p>120 – Maintenance</p>

	<p>signs of heavy arcing between the ends of the phase B and phase C low-voltage bus bars. The amount of copper loss in this area could only have occurred with a high-energy arc. The amount of damage within the transformer made it impossible to determine what the spacing for these components may have been prior to or at the initiation of the event.</p> <p>Inspection of the transformer internals noted the major damage appeared to be in the area of phase B on the low-voltage side. Significant burning was found on the flux shields in the specific areas encasing the low-voltage bushings and in the immediate vicinity of the phase B and phase C low-voltage buses. The burning of the flux shields was likely collateral damage from the fault current, as the fault recorder data shows that it lasted for a significant period as the turbine-generator coasted down. Based on the required heat and location, this damage was judged to be due to arcing that took place after the initial event. The degree of burning indicated a fault had occurred that generated high levels of acetylene.</p> <p>The problem analysis revealed that the most probable cause of the transformer fault was the failure of the low-voltage bus bar supports to restrain bus bar movement. This allowed the gap between phases B and C to diminish to the point of arc initiation. A root or proximate cause of the failure of the low-voltage bus bar supports could not be identified. From the analysis of the fault data, it is evident that the initiating fault was phase-to-phase rather than phase-to-ground. The physical inspections revealed that there was heavy, high-energy arcing between the phase B low-voltage bus bar and the phase C low-voltage bus bar. No other indications of such phase-to-phase arcing were found.</p> <p>It was determined that movement of one or both of the bus bars was the only failure mode that could not be reasonably ruled out. The loss of oil between the two bus bars, displacement of oil with gas between the two bus bars and a loss of the oil's dielectric properties were each evaluated as unlikely causes. This was based on the fact that the transformer gas detector did not actuate prior to the event and the oil sample analysis taken just hours before, produced results for gas content and moisture similar to past results. However, the</p>	<p>Electrical</p> <p>210 – Shift – Control room operators</p> <p>220 – Shift – Field operators</p> <p>360 – Electrical engineering</p> <p>All of these groups are likely to learn from this event</p> <p>Root Cause – 2302 – Ageing</p>
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	<p>extensive damage in the fault area destroyed the evidence that could have determined that a shifting of one or both of the phases B and C bus bars was the cause. Transformer age, hours of operation under load, movement/transportation and mechanical stresses resulting from through-fault currents, are likely contributors to the failure. The fact that the transformer had experienced multiple through-fault events over its operating life is likely the most significant contributor.</p>	<p>of component</p> <p>Causal Factor – 2302 – Ageing of component – No definitive root cause could be determined, other than the most probable cause.</p>
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Corrective Actions	<p>115. Develop a maintenance strategy that requires an evaluation of, and potential internal inspection for, each transformer that experiences a through-fault event prior to its return to service.</p> <p>116. Revise or create procedures to incorporate the maintenance strategy developed for a transformer that experiences a through-fault event, prior to its return to service.</p> <p>117. Evaluate the need to inspect both Unit 1 and Unit 2 unit auxiliary transformers, the start-up transformers and the Unit 2 main power transformers for cumulative degradation from through-fault events. Provide a recommended schedule and plan for any inspections required.</p> <p>118. Review the effectiveness of the corrective actions to prevent recurrence.</p> <p>119. In the interim, before the maintenance strategy is developed and incorporated into site procedures, establish a means to ensure that corporate engineering is contacted for assistance in determining actions required, if a through-fault event occurs on a major transformer.</p>	
Note	All code fields below should be completed for a WER.	
* Note	*These code fields may contain more than one code.	
INES Level	1	
Station Status	110 – Steady power operation	
Station Activity	05 – Normal equipment operation	
Direct Cause	0201 – Short circuit, arcing	
Category	3 – Major equipment damage	
Consequence(s)*	<p>02 – Station transient</p> <p>03 – Equipment damage, fires</p>	
System(s)*	410 – High voltage AC	
Component(s)*	410 – Switchyard equipment (transformers)	

Group(s)*	120 – Maintenance Electrical 210 – Shift – Control room operators 220 – Shift – Field operators 360 – Electrical engineering	
Root Cause(s)*	2302 – Ageing of component	
Causal Factor(s)*	2302 – Ageing of component	
List Attachments	List and attach all relevant attachments.	

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